



Global Thermoset Composite Solutions

## RT520M

# TECHNICAL DATA BULLETIN

GRADE: RT520M

NEMA GRADE: G-10

U.L. LISTED: N

DESCRIPTION: RT520M has excellent electrical properties under humid conditions, combined with superior physical properties. RT520M is used when NEMA G-10 recognition for rolled round tubes is required. Manufactured with a medium weight glass fabric and epoxy resin. RT520M is not flame resistant.

## TYPICAL PROPERTIES

	UNITS	VALUE		
		Specimen Tested (ID x OD)		
			0.75" x 1.00"	
<b>PHYSICAL PROPERTIES</b>				
<b>Specific Gravity</b> (ASTM D792)	-		1.73	
<b>Rockwell Hardness</b> (ASTM D785)	M Scale		95	
<b>Moisture Absorption</b> Condition D <sub>1</sub> -24/23 (ASTM D570)	%		0.14	
<b>Tensile Strength</b> Condition A (ASTM D638)	psi		45,500	
<b>Compressive Strength</b> Condition A (ASTM D695)	psi		37,000	
<b>Compressive Modulus</b> Condition A (ASTM D695)	kpsi		850	



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## RT520M - TYPICAL PROPERTIES (continued)

	UNITS	VALUE		
		Specimen Tested (ID x OD)		
			0.75" x 1.00"	
<b>THERMAL PROPERTIES</b>				
<b>Temperature Index</b> <sup>1</sup> Electrical / Mechanical	°C		180 / 180	
<b>Flammability Rating</b> Condition A (UL Bulletin 94)	Class		HB	
<b>ELECTRICAL PROPERTIES</b>				
<b>Breakdown Voltage</b> Condition A (ASTM D149)	kVolts		50	
<b>Electric Strength</b> Condition A (ASTM D149)	Volts/mil		560	
	Condition D-48/50	Volts/mil	350	

<sup>1</sup> NEMA LI-6: This temperature is a recommendation only, and based upon experience in various applications. The maximum operating temperature is dependent upon the application and should be investigated prior to use.

This data, while believed to be accurate and based on reliable analytical methods, is for informational purposes only. The terms and conditions of the agreement under which it is sold will govern any sales of this product. Data supplied above are "typical values"; not to be considered "specification values".

To assure the material's performance is adequate for a specific application; customers should verify, independent of Norplex-Micarta, performance characteristics of interest.

It is the responsibility of the users of this information to make sure that they have the latest version of this TDB, and are urged to contact Customer Service, or preferably our web site, [www.norplex-micarta.com](http://www.norplex-micarta.com), to determine if information is the most current.

Specification writers: Contact Norplex-Micarta for specification values before submission.