

NP193E TECHNICAL DATA BULLETIN

GRADE: NP193E U.L. LISTED: N

DESCRIPTION: 17 oz. aramid and "soft glass" fibers are combined to make a fabric that is stronger than pure aramid and less abrasive than glass fabrics. This material is impregnated with a high temperature epoxy resin matrix, which produces a composite with excellent mechanical strength at elevated temperatures and adverse environments.

TYPICAL PROPERTIES

		UNITS	VALUE		
		UNITS	Thickness Tested		
			0.125"	0.500"	
PHYSICAL PROPERTIES					
Specific Gravity					
(ASTM D792)		-		1.42	
Rockwell Hardness					
(ASTM D785)	0.250" Build-up	M Scale	100		
Moisture Absorption	Condition A				
(ASTM D570)		%			
	Condition D ₁ -24/23	%	0.23		
Flexural Strength	Condition A	psi	41,300 / 19,100		
(ASTM D790)	LW / CW	(Mpa)	(284.8) / (131.7)		
	Condition E-1/150: T-150	psi	33,700 / 16,100		
	LW / CW	(Mpa)	(232.4) / (111.0)		
Flexural Modulus	Condition A	kpsi	1,800 / 1,700		
(ASTM D790)	LW / CW	(Gpa)	(12.4) / (11.7)		
Tensile Strength	Condition A	psi	26,200 / 9,100		
(ASTM D638)	LW / CW	(Mpa)	(180.6) / (62.7)		
Izod Impact Strength	Condition A	ft-lb/in		13.00 / 9.00	
(ASTM D256)	LW / CW	(J/cm)		(6.94) / (4.80)	
Compressive Strength	Condition A	psi		27,600	
(ASTM D695)	Flatwise	(Mpa)		(190.3)	
Bonding Strength	Condition A	lb		2,500	
(ASTM D229)		(kg)		(1,134.0)	
Shear Strength	Condition A	psi	23,000		
(ASTM D732)	Perpendicular	(Mpa)	(158.6)		



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TYPICAL PROPERTIES (continued)

		UNITS	VALUE		
			Thickness Tested		
			0.125"	0.500"	
THERMAL PROPERTIES					
Maximum Operating Temperature ¹					
		°C		130	
Coefficient of Thermal Expansion		"/"/°C			
(IPC-TM 650-2.4.24)	X-axis / Y-axis	x10 ⁻⁶	44.4 / 26.0		
Flammability Vertical Condition A		_			
(UL Bulletin 94)		Class	HB		

¹ This temperature is a recommendation only, and based upon experience in various applications. The maximum operating temperature is dependent upon the application and should be investigated prior to use.

This data, while believed to be accurate and based on reliable analytical methods, is for informational purposes only. The terms and conditions of the agreement under which it is sold will govern any sales of this product. Data supplied above are "typical values"; not to be considered "specification values".

It is the responsibility of the users of this information to make sure that they have the latest version of this TDB, and are urged to check with Customer Service or, preferably our web site, www.norplex-micarta.com, to determine if the information is the most current available.

Specification writers: Contact Norplex-Micarta for specification values before submission.